

# Sprinter Visor Bracket Hinges

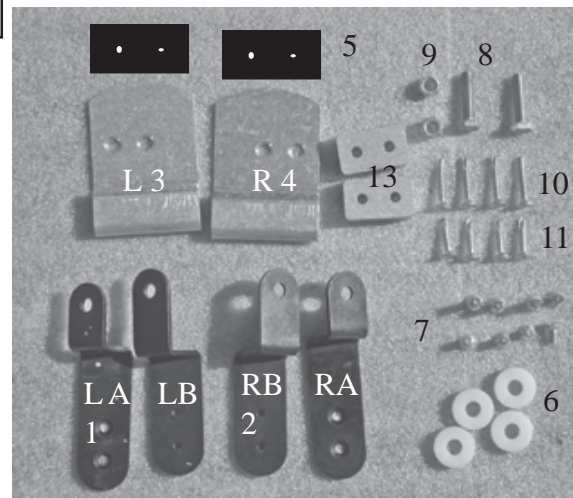
## Installation Instructions

Thank you for your purchase. Please follow these instructions carefully.

Tools needed: Phillips screw driver, wrenches

There are two sets of hardware in this kit, enough to do both visors. Parts included in this kit:

Item #	Description	Qty.
1	Left hinge assembly parts LA and LB	1
2	Right hinge assembly parts RA and RB	1
3	Holster Bracket side left L3	1
4	Holster Bracket side right L4	1
5	Delrin Clip	2
6	Plastic Washers	4
7	No. 10 Flathead bolts	8
8	Bolts 5/16"	2
9	Lock Nuts 5/16"	2
10	Flat Head self-drilling screw, long	4
11	Flat Head self-drilling screw, short	4
14	Instructions	
13	Aluminum block spacer	2



### Assembly Steps

1. Remove the visors from your Sprinter by removing the four screws on each side of the visor.

2. Assemble the left hinge by following the example in figure 1. Use the 5/16" bolt, nylon washers, and 5/16" lock nut as shown in figure 1.

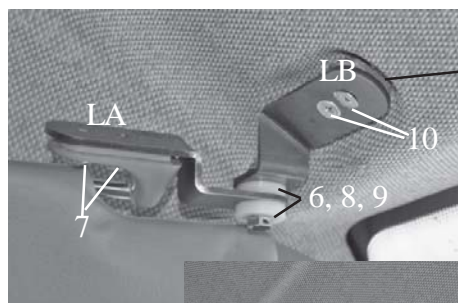
**Important!** Tighten the lock nut just enough to allow the hinge to spread but not too loose so that there is play.

Starting with the left side and using figure 1, install the hinge assembly using the Flat Head self-tapping **long** screws. Don't forget the aluminum spacer that goes behind the hinge assembly and spaces the assembly away from the ceiling mounting point. **Important!** Do not use a power driver, a hand screw driver is all that's necessary. Power drivers will strip the threads.

3. Attach the left Holster Bracket using the two Flat Head self-tapping **short** screws. **Important!** Do not use a power driver, a hand screw driver is all that's necessary. Power drivers will strip the threads.

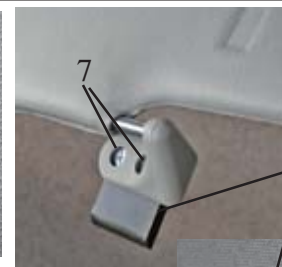
4. Attach the Delrin Clip to the right side of the left visor with two No. 10 bolts as in fig. 2. Then, attach the visor to the hinge assembly with two No. 10 bolts. Check the fit of all components: move the visor from side-to-side to check the play. Tighten or loosen by adjusting the lock nut. The Holster Bracket should fit the Delrin Clip snugly, if not, bend the clip slightly.

5. Assemble the right side.



**Figure 1**

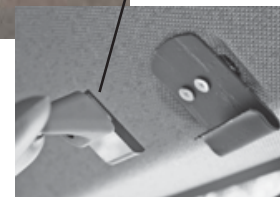
Aluminum spacer



Delrin Clip 5

Holster Bracket Left Side L4

**Figure 2**



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